



# **Enrober & Cooling tunnel**

#### **Enrober Type SW-EN**

#### **Descriptions:**

Enrober is intended for confectionery products, includes pouring, blowing, smoothing, unloading.

#### Advantages:

Holds required temperature of chocolate glaze Application of equal thickness layer of chocolate glaze Possibility of bottom enrobing Stable operation at different speeds Stainless steel Reliability and ease of maintenance Including loading table

SPEED OF MOVEMENTfrom 0 to 1.2 m/minELECTRICAL POWER15 KW, 380 VPRINCIPLE OF OPERATIONcontinuousHEATINGHot water +40 °C, +80 °CWORKING WIDTHBy order - 200 - 1000mmOVERALL DIMENTIONSH: 1680mm, L: 1150mm,<br/>W: 1840mm (for 600 mm)

### **Cooling tunnel SW-CT**

**Descriptions:** Cooling of confectionery products, chocolate layer on products.

#### **Advantages:**

Modular system Adjustable belt speed Automatic belt alignment Stainless steel / aluminium Reliability and ease of maintenance

COOLING PRODUCTIONone, two or three cooling zonesWORKING WIDTH200 - 1000 mm (by order)WORKING CONDITIONmin 0 ° C, max 25 ° CELECTRICAL POWER3 x 380V, 50 Hz, from 1,1 kWOVERALL DIMENSIONSH: 920mm, L: by order, W: 1150mm

#### Cereal Bar Forming Machine MMC-400

#### **Descriptions:**

Machine MMC-400 using for products with flat bottom made of cereal, granola, muesli or seeds mixes with sugar syrop or chocolate.

#### Advantages:

Fully automatic control through the servo system In-built special devices for inside mixing of the mass and unloading of formed products Stainless steel, aluminum and special plastic Folding cantilever type transporter

WORKING WIDTH **ROLLER DIAMETER** ELECTRICITY **COMPRESSED AIR** 

400 mm (or more by order) 200 mm 380 V, 50 Hz, 3 phase, 4 kW CAPACITY (MAXIMUM) 20,000 pieces / hour, up to 400 kg / h 6-7 bar OVERALL DIMENSIONS L: 1200 mm, W: 1210 mm, H (standard hopper): 2000 mm



## Automatic forming machine for cereal MMC-200





#### **Descriptions:**

Machine MMC-200 use for products with flat bottom made of cereal, granola, muesli or seeds mixes with sugar syrop or chocolate.

#### **Advantages:**

In-built special devices for inside mixing of the mass and unloading of formed products Stainless steel, aluminum and special plastic Folding cantilever type transporter High speed moulding on belt Quick and easy cleaning Minimum resetting time

WORKING WIDTH **SPEED** AIR CONSUMPTION **ELECTRICAL POWER** CAPACITY

200 mm (or more by order) OVERALL DIMENSIONS H: 770mm, L: 900mm, W: 780mm 1 - 5 m/min up to 30 liter per minute at 6-7 bar 380 V, 50 Hz, 1 kW up to 200 kgs/hour

The best possibility to make cereal, granola and muesli bars.

Our machine's target is manufacture of above named bars by more efficient, fast and safety way – using only forming principle. Process doesn't use cutting - so do not have waste. This type of machines can manufacture different shapes from different mixes of cereals, granola and muesli. Unique construction of equipment provide using of different binders into bars.

The key point of our machines choice is variable bar shape and very short changeover time for different shape.

The machines is equipped with a simple and intuitive interface (HMI).

MMC type machines especially suits for Health Food group products.

## Cereal / Snack / Granola Bars (example):

Ingredients: Glucose syrop – 30% Cornballs – 8% Rise balls – 8% Oatmeal flakes – 4.5% Rye flakes – 4.5% Dried pineapple – 30% Dried apricots – 15%

1<sup>st</sup> step – Mix the dry ingredients
2<sup>nd</sup> step – Add the syrop
3<sup>rd</sup> step – Fill the batch into hopper of the machine

## **Benefits of MMC-series machines**

Soft forming without cutting
No waste during production
Fully automatic manufacturing
Short time of shape changing
Very easy and quick possibility to clean
Touch-screen operation and recipe choosing
Small place of installation
Wide range of product shapes
Different types of binders which can be used (including chocolate)
In-biult spray-system
Heating of the hopper and working zone

#### Forming machine RFM-400 with rounder

#### **Description:**

Moulding machine RFM-400 use for products with flat bottom made of different fruit masses, marzipan and sticky mixes.

#### **Advantages:**

Compact: it takes up to 1.6 square meters Forming products of various shapes with a flat bottom Forming without scrap and waste High speed molding on belt Possible to use a variety of mixers and stirrers Minimum resetting time Quick and easy cleaning

WORKING WIDTH ROLLER DIAMETER ELECTRICAL POWER CAPACITY AIR OVERALL DIMENSIONS 400 mm (or more by order) 150 mm (standart), more by order 3 x 380V, 50 Hz, 1 kW up to 500 kgs/hour (depend on product) 3 liter per minute at 4 bar H: 1800mm, L: 1250mm, W: 1150mm



#### Automatic forming machine RFM-200

VALTCHE

#### **Descriptions:**

Forming machine for plastic flat-bottomed products (marzipan, fruit-base paste, sticky masses)

#### Advantages:

Compact Forming products of various shapes with a flat bottom Forming without scrap and waste High speed molding on belt You can use a variety of mixers and stirrers Minimum resetting time Quick and easy cleaning

WORKING WIDTH OVERALL DIMENSIONS SPEED AIR CONSUMPTION ELECTRICAL POWER CAPACITY 200 mm (or more by order) H: 720 mm, L: 1000 mm, W: 660 mm 1-2 m/min 2 liter per minute at 5 bar 220/380 V, 50 Hz, 0.5 kW up to 200 kgs/hour

*RFM - forming machine for products with flat bottom from plastic mixes, such as fruit-based pastes, marzipan, soft krokant, with the option of subsequent rounding.* 

Modern technologies used in our machines of this type allow the forming of various shapes of products. Undoubted advantage of these machines are the performance, ease of operation and maintenance, reliability. Change of format takes several minutes and does not require special tools. All machines is equipped with a simple and intuitive human-machine interface (HMI).

## DATEPASTE BAR for RFM machines (example):

Date paste67%Peanuts crushed20%Cocoa powder12%Water1%

1<sup>st</sup> step: knead the date paste with a kneader/mixer to get a pasty mix.
2<sup>nd</sup> step: add the cocoa powder and water. Mix it till you have a pasty dough.
3<sup>rd</sup> step: add the peanuts. Mix them with the date/cocoa dough.

After a short resting time of 20-40 minutes you can load the RFM with the final mix.

## Benefits of using machines types RFM :

Soft forming without cutting
No waste during production
Short format change time
Simple cleaning option
A small place to install
Giant choice of shapes - bar, star, round,square etc.
In-built spray-system
The ability to produce balls and products with a flat bottom

# **Ultrasonic cutter & Tempering machine**

### Ultrasonic cutting machine for products

#### **Descriptions:**

Ultrasonic cutting machine for products like cakes, cheeses, pizzas and etc.

#### Advantages:

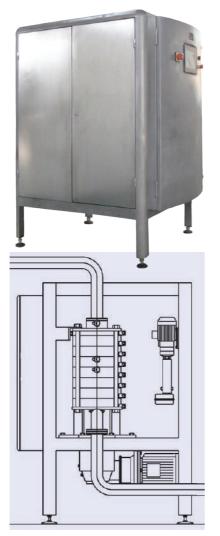
Safe and Hygienic Compact Quality cutting of different products Easy to use touch screen control panel Different cutting shapes (triangles, rectangular and etc.) Quick and easy cleaning

300 mm

BLADE **AIR CONSUMPTION ELECTRICAL POWER** LCD SENSOR PANEL **SERVO DRIVERS PNEUMATIC COMPONENTS Festo OVERALL DIMENSIONS** CAPACITY

10 liter per minute at 3 bar 3 x 380 V, 50 Hz, 4 kW Lenze Lenze H: 2050mm, L: 1760mm, W: 1600mm depend on product size and product configuration

## Chocolate tempering machine type SW-TM



#### **Descriptions:**

The whole process of the tempering is continuously, since the chocolate be pumped from the bottom to the top the different temperature zone melt the unstable crystal and leave the stable crystal in the chocolate. The more stable crystal you get in the chocolate, the higher quality chocolate you will get after the moulding.

The tempering quality is not only for the pure cocoa butter chocolate, but also for the chocolate with a high precentage of milk fat or cocoa butter equivalents.

#### **Advantages:**

The high capacity machine for chocolate tempering Touch panel control system for visual operating High efficient design result lower energy consumption High accurate chocolate temperature control system Constant tempering performance, even with different chocolate infeed temperatures and/or throughputs Each tempering unit in the ranges is the high guality machine for the chocolate to get the expected tempering quality

CAPACITY **SPEED ELECTRICAL POWER NET WEIGHT OVERALL DIMENTIONS** 

200 l/hour (or more by order) 21 r/min 3 x 380V, 50 Hz, from 22,0 kW 600 kg H: 1600 mm, L: 950 mm, W: 850 mm

# **Moulding machine**

## Moulding machine ONE SHOT SCM-12/24, 24/48





### **Descriptions:**

One Shot can mould chocolate body and a sweet staffing in one step. Inside of the nozzle for supplying the chocolate is an internal nozzle for staffing. Submission of chocolate into a mould and sweet staffing occurs simultaneously, the feed rate of the chocolate mass and sweet staffing are adjusted so that the chocolate fills a body, staffing fills inside.

## Advantages:

Quality products

Small percentage of deffects.

Economy: One Shot need minimal amount of equipment and personal

Easy and fast switching to a different type of product Reliability and easy of maintenance

CAPACITY VOLUME ELECTRICAL POWER COMPRESSED AIR WORKING CONDITION LCD PANEL HEATER OVERALL DIMENTIONS 140-400 kgs/hour (depend on product) V max 12 l 5 kW, 3 x 380V, 50 Hz 4 bars temperature 18~25 ° C Lenze or Delta Min 0 ° C Max 80 ° C H: 1700mm, L: 1680mm, W: 1000mm

### Jelly Depositor SCM-12/24, 24/48

**Descriptions:** 

Jelly depositor can fill colored jelly masses in silicon moulds.

#### Advantages:

Quality jelly sweets Small percentage of deffects. Economy: depositor need minimal amount of equipment and personal Fast cleaning Reliability and ease of maintenance

CAPACITY VOLUME ELECTRICAL POWER COMPRESSED AIR WORKING CONDITION CD SENSOR PANEL HEATER SOFT OVERALL DIMENTIONS 150-400 kg/hour (depends on product) Vmax 12 ml 4 KW, 380 V 4 bar TEMPERATURE: 18~25 °C Lenze or Delta MIN 0 °C, MAX 95 °C DOP Soft Version : 1.01.08 Build : 1.01.08.01 H: 1700mm, L: 1680mm, W: 1000mm



# **Coating Cabin & Extrusion machine**

## **Chocolate Coating Cabin SW-CC**

#### **Description:**

Chocolate Coating Cabin SW-CC use for chocolate coating of products like peanuts, fudge, beans etc.

#### **Advantages:**

Fast and quality coating of different products Stainless steel, aluminum and special plastic Quick and easy cleaning HMI

WORKING WIDTH: **ELECTRICAL POWER:** 

WEIGHT: **CAPACITY:** 

1520 mm OVERALL DIMENSIONS: H: 2400mm, L: 2230mm, W: 1600mm 380 V, 50 Hz, 18 kW (motor 3 kW, heater – 4.5 kW, fans – 2.0 kW) 2000 kgs 200-350 kgs/hour (depend from material)







### **Screw extrusion machine SEM-200**



## **Descriptions:**

Extrusion machine for products like praline and etc

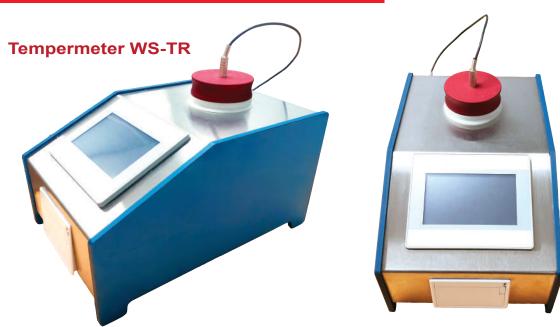
#### **Advantages:**

Compact Extrusion products of various shapes High speed of extrusion on belt Minimum resetting time Quick and easy cleaning

**WORKING WIDTH OVERALL DIMENSIONS SPEED AIR CONSUMPTION ELECTRICAL POWER** WEIGHT

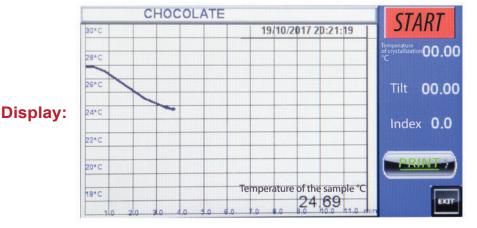
200 mm (or more - by order) H: 760 mm, L: 1040 mm, W: 500 mm 1-2 m/min 2 liter per minute at 6 bar 220/380 V, 50 Hz, 1 kW approx. 80 kgs.

## Tempermeter



#### **Descriptions:**

Tempermeter determines quantity of stable beta-formed crystals at a curve of cooling.



The device use to determine the main indicators of the range of tempering, such as: - temperindex (the content of stable crystals in the chocolate);

- the slope of the cooling curve (slope) (crystallization point);

- the crystallization temperature (the temperature at which the chocolate is moved into the solid state).

The target of tempering chocolate and chocolate glazes is a preliminary crystallisation included to it cocoa butter and its equivalents, with the purpose to get:

- shine;
- hardness;
- fragility;
- aroma;
- homogeneous structure;
- long shelf life.

#### Equipment:

Cooling cup temperature sensor Sample cups for sampling Printer for printing measurement results touch control panel

#### **Technical parameters:**

ELECTRIC POWER220 VREADINESS TIME3 minMEASURING TIME8 min

220 V, 50 Hz, 400 W 3 minutes 8 minutes







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